Emerging Semiconductor Trends

Case Study #1 – Fab and end-user co-development







Outline

- 1. Introduction to Sivers Photonics
- 2. Sivers InP100 Platform
- 3. Photonics in Al Networks
- 4. Advanced DFB Laser Array Technology
- 5. Summary







UK-based design and manufacturing, located in Glasgow, Scotland

100mm wafer fab with capacity of 5,000 wafer starts per year (700m² class 50 facility)

ISO 9001 Certification

Key strategic supplier to many Fortune 100 and Silicon Valley customers



The most advanced supplier of custom III-V semiconductor photonic devices

20 year history designing and manufacturing III-V photonic devices

End-to-end chip solutions from design to volume manufacture

Over 80 staff and growing rapidly





Enabling Next Generation Applications Across a Wide Range of Growth Markets









In-House Design and Manufacturing Capabilities

DESIGN

- Library of epitaxy designs for high-power, high-speed lasers
- Advanced chip design with focus on reliability and performance

PROTOTYPING

- Fully qualified InP100 manufacturing platform
- **Design for hybrid silicon** photonics
- Etched facet technology with on wafer optical coatings



QUALIFICATION / VOLUME PRODUCTION

100mm/4" wafer processing

- High yield with proven reliability
- Automated test, singulation and inspection
- High-volume test capacity (>2M lasers/month)
- In house qualification and reliability testing -**GR468** and beyond





Technology Expertise

- Integrated design and manufacturing services for a broad range of photonic devices - FP & DFB lasers, SOAs, **RSOAs, Detectors**
- Key player in the Silicon Photonics ecosystem
- Advanced 4" indium phosphide product platform (InP100)
 - Multiple commercial users
- Established volume supplier, shipping over 1 million lasers per month
 - > 45 million lasers in the field to date







InP100 Product Platform

A common design and manufacturing framework for InP photonics devices that uses standardised process modules to produce a broad range of device types on 100mm wafers.

- Multiple device types fabricated using a common set of qualified process modules and design rules
- High yield, proven reliability
- 100mm wafer size, up to 125,000 die sites
- Scalable to high volume
- **Optimised device architecture for SiPh flip-chip bonding**







Straight and Angled Etched Facets







InP100 Product Platform



Buried gratings



Co-planar contacts



Optimised low resistance metal stack



Vertical and angled etched profiles Accurate vertical alignment surfaces



Self-aligned frontside fiducials



Back-side alignment fiducials and chip IDs





AuSn solder on III-V



On-wafer optical coatings







Accelerating Hybrid Integration of InP with SiPh

JDP collaboration with world-leading microelectronics institute, imec and ASM Amicra

Initial results from first bonded InP dies:

- Single InP DFB lasers at wavelength ~1550nm
- Optical Power up to 40mW coupled into SiN waveguide
- High-Precision (<0.3um) Laser Assisted FC Bonder Tool
- High mechanical stability with epoxy underfill process
- Coupling efficiency of 1.5±0.5 dB achieved
- FC-bonding of 4- and 8-channel O-band RSOA arrays (with 200GHz channel spacing) underway

A. Marinins et al., "Wafer-Scale Hybrid Integration of InP DFB Lasers on Si Photonics by Flip-Chip Bonding With sub-300 nm Alignment Precision," in IEEE Journal of Selected Topics in Quantum Electronics, vol. 29, no. 3: Photon. Elec. Co-Inte. and Adv. Trans. Print., pp. 1-11, May-June 2023, Art no. 8200311, doi: 10.1109/JSTQE.2022.3223641.







Courtesy of imec/ *Source: Yolé Développement 2021









Optimised Lasers for Hybrid Silicon Photonic Assembly

The best lasers on the market for hybrid flip-chip integration onto all the main Si, SiN platforms

- Vertical alignment surfaces

- ±5nm height accuracy to optical mode centre

- Optimised metal stack with AuSn solder - No requirement for AuSn solder pads on Si PIC

- Etched facets with self-aligned front-side fiducials - High accuracy passive alignment to Si/SiN waveguides



- Array output format, individually addressable ports - Wide tunability range

- Backside wafer patterning with alignment fiducials and IDs
- Front to back image recognition for passive alignment and chip identification post-bonding







Photonics in Al Networks

Legacy Copper-Based Technologies Cannot Support Explosive Growth in Al Optical I/O is the Solution for the Generative AI Era

Today's Copper Wire Technology Cannot Support Growing Energy Needs

The energy required to move increasing volumes of data between GPUs in an Al cluster with electrons in copper wires will exceed the energy available to process the data



Data Centers Use 5% of Total Energy Production, Growing to 50% by 2050



Sivers is the solution

Using photons instead in small or long fibers will reduce energy by up to 90% with lower latency and remove all copper interconnect bottlenecks

Sivers Creates Significant Power Efficiency Using Light

10XLower Latency

More Power Efficient

5X Higher Data Rate

90% **Cost Reduction**

Ecosystem Investment







Sivers is Enabling GPU Superclusters for Generative AI

Legacy Approach	
NVIDIA HGX AI Supercomputing Pl	atform

Connection Type	Electrical
Max Bandwidth	1,800 Gbps
Linking	512 GPUs
Energy Usage	100% (50 pJ/b)



Enabling GPU Super Clusters





Data Center: Sivers Laser Array Powering Ayar Labs Optical I/O Solution

Socket – Socket Board – Board Rack - Rack

data

Sivers Photonics' Laser Array has ASP of \$50-100

Ayar SuperNovaTM multi-port, multi-wavelength light source



Ayar TeraPHYTM CMOS Optical I/O Chiplets

GPU/CPU/FPGA





8λ O-band CW DFB Laser Array





Siver's SAM Reaching \$2.5 Billion per Year



	2025E	2026E	2027
Data Center GPU Units Sold (Millions)	14.8	17.1	18.8
Laser Arrays per GPU	4	4	4
Addressable Laser Arrays (Millions)	59.0	68.2	75.0
Sivers Content per Laser Array (\$ Actual)	\$50 – \$100	\$50 – \$100	\$50 – \$10
Total Addressable Market (\$ Billions)	\$3.0 – \$5.9	\$3.4 – \$6.8	\$3.8 – \$7
Illustrative Optical Penetration	1.0%	5.0%	15.0%
Serviceable Addressable Market	\$30M – \$60M	\$171M - \$341M	\$564M – \$1.



Key Drivers

Support for large GPU clusters Size: 5-50k GPUs per cluster

- 16Tb/s bi-directional connectivity per **GPU-GPU** link,
- Four (2x Up + 2x Down) Supernova (8Tb/s) modules are required per GPU



Sivers DFB arrays volume pricing \$50-\$100 per array depending on volumes \Rightarrow Significant portion of BOM costs

An annual deployment of up to 5 large clusters gives TAM up to \$150M per annum -> 250,000 GPUs





InP100 Platform DFB Laser Arrays

DFB laser diode arrays designed for use in CW-WDM MSA compliant applications

Key features

- > 50mW per channel CW operation
- 400GHz channel spacing around 1300nm
- Operating temp 20°C 70°C
- AllnGaAs MQW active region
- Proven high reliability GR468 qualification
- Suitable for non-hermetic applications









An Industry consortium dedicated to defining and promoting specifications for multi-wavelength advanced integrated optics

- Channel Counts
 - 8, 16 and 32 wavelengths
- **Grid Spacings**
 - 400, 200 and 100GHz



Ayar Labs SuperNova[™] Multi-Wavelength Optical Source with Sivers Photonics DFB Laser Array Technology Inside

The Industry's First Product based on the CW-WDM MSA Specification

LIVE DEMONSTRATION SIVERS BOOTH #615













DUCTORS

16 Element DFB laser diode arrays

- 16 Element DFB Array
- Ridge waveguide design
- Buried gratings with MOCVD regrowth
- Channel spacing target 200 ± 50Ghz
- >40db SMSR per channel







Hitting ± 50GHz bands starting to become a challenge, so need tuneability for ± 25GHz.



Adding Tuneability to the lasers

- Integrated thin film resistors
 - Simple and accurate approach to implement
- Tuning rate around 0.6mW/GHz depending on laser thermal impedance
 - 25GHz tuning requires only 15mW of electrical power
 - Adds <15% to total laser power requirements
- Method of feedback control flexible

Hitting ± 25GHz bands can be achieved.











Summary

- Sivers Photonics has complete in-house capability for III-V laser design and manufacture
- Our InP100 platform provides most advanced custom III-V DFB Laser Array Products for Next-gen Optical IO applications
- Strong traction with leading Industry partners in the AI Industry









Thank you.



