

# Semiconductor Manufacture H&S Audit 2009

Peter Woolgar – HSE, Manufacturing Sector

### **Audit**



- Why
- What
- How
- Who
- When
- Expectations
- The future

## Why



- Use of hazardous substances
- Outcome of NSUK research 2001
- Last HSE review of controls 2002
- Relevant guidance 2008
- Publication of NSUK research 2009
- Public concerns





The audit/inspection has the following aims/purpose:

- check the extent to which the recommendations made in 2002 continue to be implemented;
- confirm that duty holders continue to have suitable management systems for controlling exposure to hazardous substances;
- confirm the extent to which those controls are effectively implemented;
- collect information that can be used in a publicly available report on the outcome of the work.

## What – in practice



- Sample review of H&S management
  - hazardous substances
  - contractors
- Follow up 2002 audit recommendations
- Implementation of relevant guidance
  - COSHH Essentials
  - HSG 258
  - HSG 159/INDG 368

#### How



- Pre-visit letter
- Pre-visit review of information
- <2 days on-site</p>
- Question sets
- Immediate site feedback + confirmation
- Public summary report

#### Who



- Audit team
  - Local (site) inspector
  - Occupational hygiene specialist
  - Sector inspector
- Possible
  - Medical/occupational health inspector

#### When



- Pilot audit Raytheon end March
- 15 visits May to Sept
- Public Report new year 2010





- Cooperation of industry and workforce
  - Info supplied to time
  - People available, incl contractor
  - Facilities/ppe
- Robust info to confirm continued good H&S management





- Professional
  - Enquiring
  - Unbiased
  - Consistent
  - Enforcement where necessary
- Anything else?

#### The future?



- Manage public expectations
- Demonstrate best practice
  - Independent self auditing
  - Setting of target exposure limits

#### References



- SIM 03/2009/02 www.hse.gov.uk/foi/internalops/sectors/manuf/030902.htm
- INDG368

http://209.85.229.132/custom?q=cache:CKohRFgH8fUJ:www.hse.gov.uk/pubns/indg368.pdf+contractors+guidance&hl=en&ct=clnk&cd=1&client=google-coop-np